

STEEL ROOF REDESIGN USING HYBRID SINGLE BARREL VAULT: STRUCTURAL EFFICIENCY THROUGH LRFD AND VALUE ENGINEERING

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ABSTRACT

Roof structure is one of the important elements in a building, there are many types of roof structures such as Portal Frame. Using steel pipe as a portal frame will cause higher dimensions to resist the flexural moment, since it is categorized as a compression member. This research focuses on redesigning materials used with WF profile and modification of castellated beam to optimize the dimension of profile and reducing the cost of portal frame roof that uses steel pipe. By applying Value Engineering Method to analyze the cost and LRFD Method to analyze the structure, the most effective alternative design can be implemented at Rawamangun Station, LRT Jakarta Project, as the place of the research. Alternative materials considered are Hybrid Castellated with WF Solid, Full Castellated Beam and Full WF Solid. After going through many processes of analyzing, the alternative material chosen is Hybrid Castellated Beam with WF Solid based on the fulfilled structural aspects, workability considerations and optimum cost. It is obtained that the alternative model cost Rp. 7,110,683,434.77, while the existing design cost Rp. 17,588,537,219.38. So, the alternative model successfully reduces the cost of existing model up to 40.43% without changing the function of the building structure.

Keywords: roof structure, value engineering, castellated beam

ABSTRAK

Struktur atap merupakan salah satu komponen penting dalam sebuah bangunan. Terdapat berbagai jenis struktur atap, salah satunya adalah sistem portal frame. Namun, penggunaan pipa baja sebagai portal frame cenderung membutuhkan dimensi yang lebih besar untuk menahan momen lentur, karena elemen ini berfungsi terutama sebagai elemen tekan. Penelitian ini berfokus pada perencanaan ulang struktur atap dengan menggunakan profil WF (Wide Flange) dan modifikasi balok castellated untuk mengoptimalkan dimensi penampang dan mengurangi biaya sistem portal frame dari pipa baja. Dengan menerapkan metode Value Engineering untuk analisis biaya dan metode LRFD (Load and Resistance Factor Design) untuk analisis struktur, desain alternatif paling efektif dikembangkan dan dievaluasi untuk diterapkan pada Stasiun Rawamangun dalam proyek LRT Jakarta Fase 1B. Tiga alternatif desain yang dipertimbangkan adalah: kombinasi Castellated Beam dan WF Solid, Castellated Beam penuh, dan WF Solid penuh. Setelah melalui analisis menyeluruh, kombinasi Castellated Beam dan WF Solid dipilih sebagai alternatif paling optimal berdasarkan kinerja struktural, kemudahan konstruksi, dan efisiensi biaya. Total biaya model hybrid yang diusulkan adalah Rp7.110.683.434,77, dibandingkan dengan desain eksisting sebesar Rp17.588.537.219,38, sehingga menghasilkan penghematan biaya sebesar 40,43% tanpa mengorbankan fungsi struktural bangunan.

Kata Kunci: struktur atap, rekayasa nilai, balok castellated

1. INTRODUCTION

Towards the Vision of Golden Indonesia 2045, infrastructure development continues to be encouraged to improve public welfare through economic growth and equitable distribution of public services (Bappenas, 2023). One strategic priority is the public transportation sector, such

as the Jakarta LRT Phase 1B (Velodrome–Manggarai) project implemented by PT Waskita – Nindya – LRS KSO based on DKI Jakarta Gubernatorial Regulation No. 154 of 2017. One of the key elements of this project is Rawamangun Station, which is the first station of the 6 km line. The station's steel roof plays a crucial role as both weather

protection and a key visual element. Due to its long span without a central column (single span), the roof design demands strength, efficiency, and ease of construction. The existing design uses a gable frame made of 20.6-meter-long steel pipes. Although aesthetically pleasing, steel pipes have a lower moment of inertia than I/H profiles, making them less efficient at resisting bending and requiring large dimensions that lead to material waste and high costs.

This condition is the basis for the application of Value Engineering (VE) in this project, namely a systematic approach to increasing the value of a project by identifying more efficient design alternatives without reducing its main function.[2]. Based on the standards of SAVE International (2007), the VE stages include: (1) information, (2) function analysis, (3) creativity, (4) evaluation, (5) development, and (6) final recommendations.

One of the solutions analyzed was replacing the roof system with a vault, specifically a barrel vault, which has proven efficient for long spans without columns, such as at King's Cross Station in London and Liege-Guillemins in Belgium.[3] [4] Barrel vaults distribute loads more evenly, enhance aesthetics, and reduce the need for vertical elements in key circulation areas. However, due to project scale limitations, a double-barrel vault design like that at King's Cross could not be fully implemented. Therefore, this study proposes a hybrid single-barrel vault approach, combining solid WFs in high-moment zones and castellated beams in low-moment zones. This solution reduces structural weight, accelerates installation, and lowers costs without compromising strength. Furthermore, this segmentation supports efficient connections based on internal force distribution. With this approach, the roof design not only meets technical aspects but also the principles of sustainability and efficiency in modern public infrastructure.

Literature review

Castellated Beam

According to Fares et al. (2016) in AISC Steel Design Guide 31, Castellated Beams are steel beams with hexagonal holes in their bodies, so they are often called Honeycomb Beams, while Cellular Beams have circular holes.[5]. This hollow beam technology was first used in 1910 by the Chicago Bridge and Iron Works, and its use increased rapidly since the 1940s due to the limited steel cross-sections available in Europe. Although the fabrication process is similar, Castellated Beams are made by zigzag cutting using a computer-based automatic torch. Castellation is a zigzag cutting process on the body of a steel profile such as H, I, or U made of hot-rolled steel. After being cut according to a certain pattern, the two sections of the profile are shifted and

rearranged to form a hexagonal hole. The remaining piece is discarded, and then the two sections are reconnected by welding to form a castellated profile.[5]

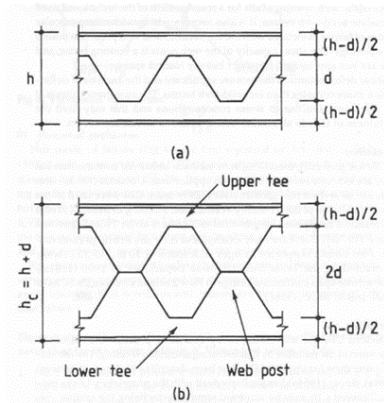


Figure 1 Castellated Process

Advantages and Disadvantages of Castellated Beam

Based on the nature of changes in geometric dimensions, castellated beams have several advantages and disadvantages, including:[5] [6] [7]:

1. Advantages:

- Flexural stiffness is increased, allowing longer spans.
- Capable of bearing greater moments due to high allowable stress.
- The moment of inertia and section modulus increase due to the height of the profile.
- High strength to weight ratio, suitable for light and long span structures.
- Aesthetic and functional, hexagonal (honeycomb) holes facilitate MEP installation.
- Reduces the need for columns and foundations, creating free and flexible spaces.
- Lighter structure, speeding up installation in the field.

2. Disadvantages

- The web shear capacity is limited, not suitable for short spans with large loads.
- Deflection analysis is more complex than solid profiles.
- Stress concentration occurs at the corners of the hole.
- Less strong against lateral forces, requires additional stiffeners at the ends of the beam.

Castellated Beams Potential Failures

1) Vierendeel or Shear Mechanism of Tees

The failure mechanism in castellated beams occurs because shear forces are transferred through the holes in the web, following the distribution of bending moments along the beam. Critical points are at the four reentrant corners, which are prone to plastic hinge formation due to the high concentration of shear forces. As a result, the tee section can deform into a parallelogram shape.

- 2) Web Post Buckling due to Shear and Compression
Web post buckling in castellated beams is caused by shear forces or concentrated loads that exceed the holes in the web. Failure can occur through two modes: (1) bending due to the formation of plastic hinges, or (2) buckling of the web cross-section. The failure mode depends on the geometry and thickness of the web post (tee section). Prevention is done by selecting the appropriate opening angle to avoid shear failure, as well as adding stiffeners to prevent compression failure.
- 3) Welded Joint Rupture in a Web Post
Failure can occur when the spacing between the web openings is too close, resulting in a small effective web post width. This increases the stiffness of the beam web, causing greater shear forces and moments to be transferred to the welded joint.[8].If the shear stress exceeds the yield strength of the weld, the joint may fracture.[9]. Soltani et al. (2012) added that high stress concentration around the welded joint is the main cause of failure in this condition.[9].
- 4) Flexural Mechanism
Flexural failure is the main mode in castellated beams under pure flexural loading.[9]Although the presence of holes hinders the distribution of plastic strain, plastic deformation still occurs similar to that of a full WF profile. Yield points generally occur at the top and bottom of the tee section, which bears both tensile and compressive stresses.
- 5) Lateral – Torsional Buckling
Lateral torsional buckling in castellated beams is similar to that which occurs in WF beams without holes.[5].This failure occurs due to a lack of lateral support or torsional stiffness in the long-span beam. Because its properties are similar to those of a solid beam, the effect of holes in a castellated beam can be ignored in the analysis of lateral torsional buckling.

2. METHOD

Location of Research

The research was conducted at Rawamangun Station, part of the Jakarta LRT Phase 1B project on the Velodrome–Manggarai route, spanning 6.4 km and encompassing five stations. Up to the architectural stage, the only station that has been realized is Rawamangun Station at kilometer 0 (the first 1 km). This station consists of a concourse floor (2nd floor), a platform (3rd floor), a train track slab, and a steel roof structure.

Station Roof Structure Layout

Number of spans : 7 spans (P22B – P29B)

Length per span :

22B – 24B = 17.25 meters
24B – 25B = 14 meters
25B – 29B = 17.25 meters
Span width : 20.6 meters
North = 10.3 meters
South = 10.3 meters

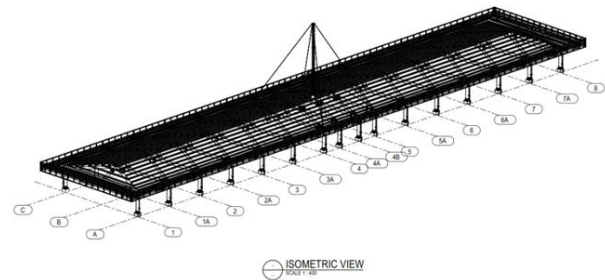


Figure2 Isometric View Existing Design

Based on the working drawings and specifications obtained as secondary data from the Jakarta LRT Phase 1B Velodrome – Manggarai Project, the steel material used in the existing structure is steel pipe with the following specifications.

Table1 Material Specification of Existing Design

NO	Components	Specification	Strength
1	Main	JIS G3102	Fy min = 235 MPa
	Structural	SS400 /	Fu = 400 – 510 MPa
	Components	ASTM A36	
2	Main	ASTM A53	Fy min = 235 MPa
	Structural	– GRADE B	
	Components	/ A252	Fu = 400 MPa
	of Pipe	GRADE 2 JIS G3444 – STK400	
3	Steel Plate	JIS G3101	Fy min = 235 MPa
	Connection	SS400 /	Fu = 400 – 510 MPa
		ASTM A36	
4	Bolt	ASTM A325	Fu = 800 – 830 MPa
		/ JIS B1051 G 8.8	
5	Anchor Bolt	ASTM A307	Fu = 415 Mpa

The following is a flow chart of the compilation method used:

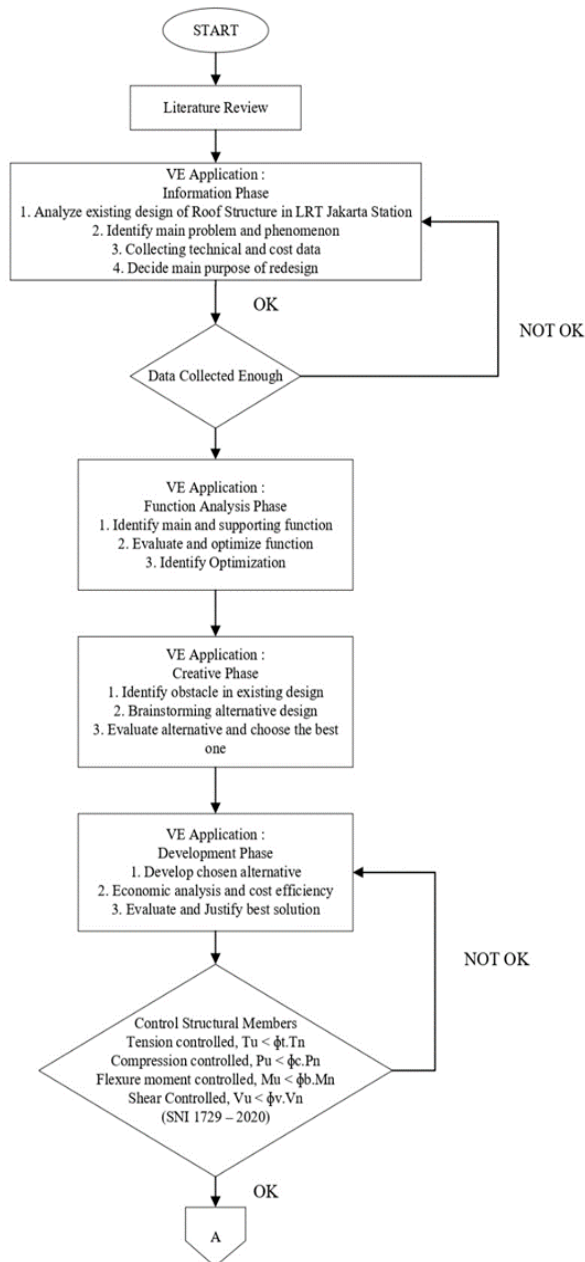


Figure 3 Flow Chart Part A

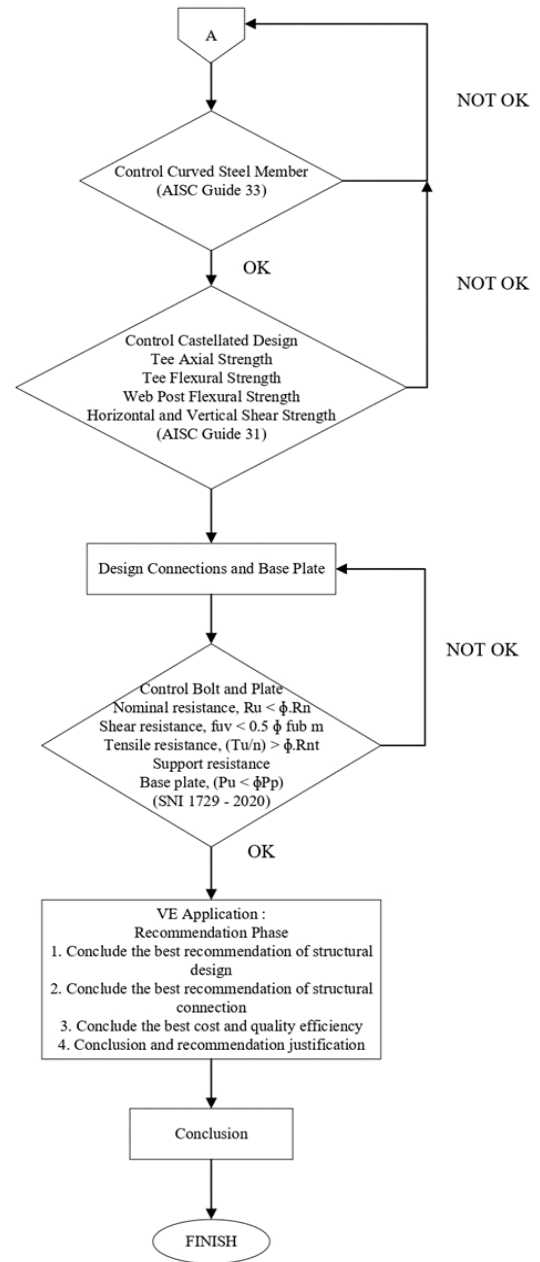


Figure 5 Flow Chart Part B

Alternative Design

Several alternative designs for this problem can be developed based on the previously analyzed functions. These creative ideas include:

1. Hybrid Solid WF and Castellated Beam – Combining solid WF in areas of high moments and castellated beams in areas of low moments. This design is structurally efficient, uses lighter materials, and is easy to fabricate, but requires further connection analysis.
2. Full Castellated Beam – Uses a full castella with web stiffeners. This design is lightweight and material-efficient, but is less than optimal in high-moment areas and is at risk of shear failure if not properly calculated.
3. Full WF Solid – Uses a solid WF profile throughout the entire element. It offers high strength and stability, but its high weight and cost make it unsuitable for optimization purposes.

Of the three alternatives, the hybrid WF Solid & Castellated Beam design was chosen because it best aligns with the objectives of material efficiency, ease of installation, and connection optimization.

Structural Designing

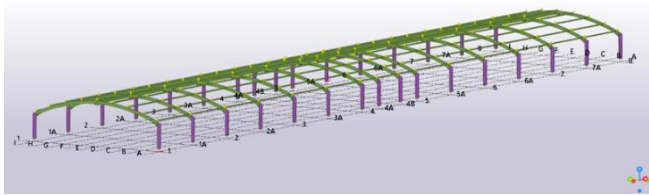


Figure 6 3D Model of Steel Roof Structure in Tekla Structures

Loading

1. Dead Load (SIDL)

Structural Steel y_s	=	78.5	kN/m ³
Purlin	=	38.4	kg/m ²
Roof Finishing	=	10	kg/m ²
Insulation	=	5	kg/m ²
Ceiling	=	18	kg/m ²
Solar Cell	=	30	kg/m ²
Antenna	=	700	kg/point
Lightning Rod	=	40	kg/point

2. Live Load

Live loads on the roof are generated by worker activities during equipment maintenance and other activities. The live load value is in accordance with SNI 1727-2020, which is 1 kN/m². [10]

3. Wind Load

Wind Load

Wind load from H direction

Wind Load (Winward)

(-) qh -100.80 kg/m² -0.0009888 kN/mm²

Wind Load (Leward)

(-) qh -64.53 kg/m² -0.0006330 kN/mm²

Wind Load from Z Direction

Wind Load (Winward)

(+) qz -35.52 kg/m² -0.0003484 kN/mm²

Wind Load (Leward)

(+) qz -64.53 kg/m² -0.0006330 kN/mm²

4. Seismic Load

a) Acceleration parameters mapped 0.2 seconds and 1 second

Ss = 0.565 g

S1 = 0.23 g

b) Design spectral acceleration parameters

Short period (SDS) = 0.89 g

Period 1 second (SD1) = 0.7 g

LRFD / Load Resistance Factor Design Method

According to Setiawan (2013) referring to SNI 1729-2020, there are two main methods in steel structure planning:

Allowable Stress Design (ASD) and Load and Resistance Factor Design (LRFD). [11] ASD has been used for about 100 years, but in the last 20 years, planning has shifted to LRFD, as it is considered more rational. LRFD is considered to meet standards if the design strength of each structural component equals or exceeds the required strength based on the load combination.

$$R_u \leq \phi \cdot R_n$$

R_u = Ultimate strength / need to use LRFD load combination

R_n = Nominal power

ϕ = Resistance factor / reduction factor

ϕR_n = The power of design

Tension Members

a) For yielding in the gross section:

Nominal Tensile Strength, (1)

$$P_u \leq \phi P_n$$

$$P_n = F_y \cdot A_g \quad (2)$$

$$\phi_t = 0.9 \text{ (LRFD)}$$

b) For a fracture in the net section:

$$P_n = F_u \cdot A_e \quad (3)$$

$$\phi_t = 0.75 \text{ (LRFD)}$$

c) Effective net area

$$A_e = U \cdot A_n \quad (4)$$

d) Effective net area (transmitted by bolt):

$$A_e = A_n \leq 0.85 A_g \quad (5)$$

A_e = Effective net area mm²

A_g = Gross area of member mm²

A_n = Net area of the member mm²

U = Shear lag factor

$$(1 - (x/L)) < 0.9$$

F_y = Specified minimum yield stress (Mpa)

F_u = Specified minimum tensile strength (Mpa)

P_n = Nominal axial strength (N)

Compression Members

$$P_n = F_{cr} \cdot A_e \quad (6)$$

A_g = Gross area of member mm²

E = Modulus of elasticity MPa

K = Effective length factor

l = Unbraced length of member mm²

r = Radius of gyration mm

λ_c = Column slenderness factor

Flexural Members

1) Yield

$$M_n = M_p = F_y \cdot Z_x \quad (7)$$

F_y = Yield stress MPa
 Z_x = Modulus of plasticity in x axis mm³

2) Lateral – Torsional Buckling

a) If $L_b \leq L_p$, the lateral torsion buckling limit state does not apply.

b) If $L_p < L_b \leq L_r$

$$M_n = C_b [M_p - (M_p - 0.7 \cdot F_y \cdot S_x) \cdot (\frac{L_b - L_p}{L_r - L_p})] \leq M_p$$

c) If $L_b > L_r$

$$M_n = F_{cr} \cdot S_x \leq M_p$$

Shear Members

$$V_u \leq \phi_v \cdot V_n \quad (8)$$

The nominal shear strength (V_n) is determined by the following formula,

$$V_n = 0.6 \cdot F_y \cdot A_w \cdot C_v \quad (9)$$

F_y = Yield stress MPa

A_w = Area of web, overall depth times web thickness mm²

Curved Steel Members in Elevation

The curve condition must meet the cross-sectional capacity, where the design strength (ρ_y) is adjusted to a reduced design strength (ρ_{yd}) using a specific equation to account for the reduction in strength due to the design condition.

$$\rho_{yd} = [\rho_y^2 - 3(\frac{\sigma_2}{2})^2]^{0.5} - \frac{\sigma_2}{2} \quad (10)$$

$$\frac{F_c}{A_g \cdot \rho_{yd}} + \frac{M_x}{M_{cx}} + \frac{M_y}{M_{cy}} \leq 1 \quad (11)$$

σ_2 = Out-of-plane bending stress N/mm²

ρ_y = Yield Strength N/mm²

$M_{cx} = \rho_{yd} \cdot S_x$ (plastic or compact section)

$M_{cy} = \rho_{yd} \cdot Z_x$ (slender section)

Out-of-plane buckling

$$\frac{F_c}{P_{cy}} + \frac{m_{LT} \cdot M_{LT}}{M_b} \leq 1 \quad (12)$$

$$M_b = \rho_b \cdot S_x \quad (13)$$

Beam-Column

a) When P_r/P_c is greater than 0.2

$$\frac{P_r}{P_c} + \frac{8}{9} (\frac{M_{rx}}{M_{cx}} + \frac{M_{ry}}{M_{cy}}) \leq 1.0 \quad (14)$$

b) When P_r/P_c is less than 0.2

$$\frac{P_r}{2P_c} + (\frac{M_{rx}}{M_{cx}} + \frac{M_{ry}}{M_{cy}}) \leq 1.0 \quad (15)$$

Bolt Connections

$$R_u \leq \phi \cdot R_n \quad (16)$$

$R_n = m \cdot r_1 \cdot f_{ub} \cdot A_b$ (Shear Resistance)

$R_n = 0.75 \cdot f_{ub} \cdot A_b$ (Tensile Resistance)

$$R_n = 2.4 \cdot d_b \cdot t_p \cdot f_u \text{ (Support Resistance)}$$

r_1 = 0.5 bolt without thread on the shear plane

r_1 = 0.4 bolt with thread on the shear plane

f_b = Bolt tensile strength (MPa)

A_b = Gross cross-sectional area of the bolt in the unthreaded area

m = Number of sliding planes

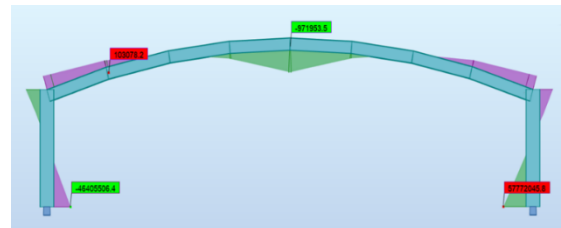
d_b = Bolt diameter in the unthreaded area

t_p = Plate thickness

Recommendation Phase

The design finalization phase aims to evaluate the analyzed alternatives to recommend the most efficient structural elements in terms of function, cost, and ease of implementation. In the redesign of the Rawamangun Station steel roof, the recommended design is a hybrid system: castellated beams in areas of small moments and solid WF in areas of large moments. The connection system chosen is simple and efficient in terms of fabrication. The evaluation is carried out by comparing the existing and alternative designs based on structural strength, material efficiency, ease of installation, and cost estimates. The results of this evaluation serve as the basis for cost calculations and the creation of final structural drawings.

3. RESULTS AND DISCUSSION



Section Control & Design of Flexible Structural

Figure 7 Moment Occurred on Portal Alternative Design

Components

Component Name : Rafter Beam 210

Steel Properties

Profile Used: WF 525 x 350 x 12 x 19

Steel Quality: ASTM A36 (Fy = 240 MPa)

Internal Forces

Length Eq 2(14) = 10300 mm

Mmax (Your) = 375058058 Nmm

(MAz) = 93764514.5 Nmm

Eq 2(14) (MAz) = 187529029 Nmm

(MCz) = 281293543.5 Nmm

Vmax (Vu) = 5794.15 N

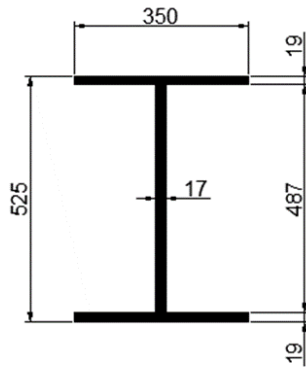


Figure 8 Section Properties Rafter

- 1) Cross-sectional Stiffness Check (Section Local Buckling)
Flange: COMPACT
Web: COMPACT
- 2) Nominal Moment Check
Mn1 (Yield Condition): 978.33×10^6 Nmm
Mn2 (Lateral-Torsional Buckling): 1223.12×10^6 Nmm
Mn3 (Condition 3 – $L_b > L_r$): 1451.93×10^6 Nmm
Final Mn (used): 978.33×10^6 Nmm
- 3) Factored Nominal Capacity
 ϕM_n : 880.50×10^6 Nmm
Moment of Greatest Occurrence (M_u): 375.06×10^6 Nmm

Evaluation Results: $\phi M_n > M_u \rightarrow$ PROFILE USED

Using the same approach as applied to the main rafter beam, by treating each member as a straight flexural element, the design checks were extended to the secondary structural components. Based on the internal forces and serviceability requirements, the appropriate section dimensions were determined as WF 200 \times 150 \times 6 \times 9 mm for the secondary beams, and WF 100 \times 100 \times 6 \times 8 mm for the purlins. These sections satisfy both strength and deflection criteria and are considered structurally adequate for use in the overall roof system.

Section Control & Design of Castellated Beam Geometry

The castellated beam geometry was adopted directly from the Gunung Garuda Steel catalogue, with the selected profile being C525 \times 350, which is produced from a parent solid section of WF 350 \times 350.

USED CASTELLATED BEAM PRFOILE

Height of castella	with	=	525	mm
Flange width	bf	=	350	mm
Thickness of flange	tf	=	19	mm
Thickness of web	tw	=	12	mm
Height of tee section	dt	=	85.5	mm
Depth of Castellation Hole ds	=	=	354	mm

Depth of Between

Flanges

$$db_{\text{flange}} = 487 \text{ mm}$$

Cutting angle

$$\theta = 45$$

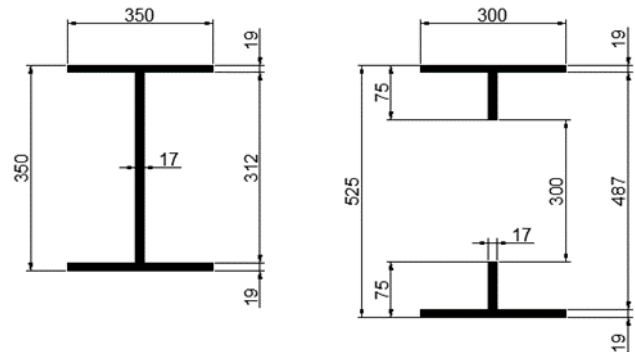


Figure 9 Section Properties of Castella

Section Control & Failure Design of Castellated Beam Components

Component Name : Rafter Beam 153

Steel Properties

Material: ASTM A36

$F_y = 240$ MPa, $F_u = 400$ MPa

$E = 200,000$ MPa, $G = 80,000$ MPa

F_r (critical stress) = 70 MPa

1) Voltage Check

Bending stress (f_b) = 58.88 MPa

Shear stress (f_t) = 13.56 MPa

Total stress (f_{total}) = 72.44 MPa < All. 133.13 MPa \rightarrow OK

Maximum shear stress of solid

($\sigma_v \text{ max}$) = 1.37 MPa < 64.49 MPa \rightarrow OK

2) Cross-section Geometry

Tee area (A_T) = 5,738 mm²

Tee modulus of inertia (I_T) = 859,634.67 mm⁴

$Z_s \text{ tee} = 13,644.99$ mm³

Distance between tee axes (d) = 363 mm

Total modulus of inertia (I_g) = 379,764,530.3 mm⁴

Castella cross-section modulus (Z_g) = 1,687,842.36 mm³ \rightarrow far > minimum Z_g

3) Cross-Section and Slenderness Control

X-axis flange control (b_f/t_f) = 8.82 < 193.65 \rightarrow OK

Y-axis web control (b_s/t_w) = 6.82 < 258.20 \rightarrow OK

Flange Local Buckling: $\lambda = 8.82 < \lambda_p = 10.97 \rightarrow$ COMPACT

Web Local Buckling: $\lambda = 37.82 < \lambda_p = 108.54 \rightarrow$ COMPACT

Section Control & Design of Curved Structural Components

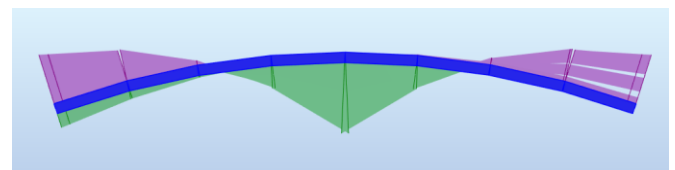


Figure 10 Moment on Curved Rafter

Component Name : Rafter Beam 210

Steel Properties

Material: ASTM A36

$F_y = 240 \text{ MPa}$, $F_u = 400 \text{ MPa}$

$E = 200,000 \text{ MPa}$, $G = 80,000 \text{ MPa}$

F_r (critical stress) = 70 MPa

Profile: WF 525x350x12x19

1) Internal Loads and Geometry

Beam Span Length (L_b) = 4,129 mm

Maximum load:

$M_{max} = 375,058,058 \text{ Nmm}$

$V_{max} = 5,794.15 \text{ N}$

P_u (axial force) = 1,904.23 N

Column height (h_c) = 4,129 mm

Station horizontal span = 20,600 mm

Rise (arch height) = 1,816 mm

2) In-Plane Stability Check

Sway Check:

$5 \times h_c = 20,645 \text{ mm} \rightarrow L < 20,645 \text{ mm} \rightarrow \text{STABLE}$

Span to rise ratio:

$0.25 \times L = 5,150 \text{ mm} > 1,816 \text{ mm} \rightarrow \text{OK, USE SWAY CHECK}$

Horizontal deflection:

$\Delta = 1 \text{ mm} < \Delta_{all} = h_c/1000 = 4.129 \text{ mm} \rightarrow \text{OK}$

Slenderness ratio used = 1 \rightarrow STABILITY OK

3) Voltage Check

Direct stress (σ_1) = 133.88 N/mm²

Out-of-plane bending stress (σ_2) = 18.64 N/mm²

Total stress = $\sigma_1 + \sigma_2 = 152.51 \text{ N/mm}^2$

4) Flexural Capacity and Cross Section

Design stress reduction (ϕ_y) = 230.14 MPa

Nominal moment $M_{nx} = \phi_y \times S_x = 582.22 \times 10^6 \text{ Nmm}$

Final flexural cap. = 0.645 < 1 \rightarrow SECTION OK

5) Lateral Torsional Buckling (LTB)

Elastic critical moment (M_e) = 4,713,638,022 Nmm

Length between lateral restraints = 2,627.2 mm

Effective slenderness (λ_{LT}) = 32.55

Interpolation $\phi_y = 230.30 \text{ MPa}$

Axial compressive capacity (P_{cy}) = 3,536,088.23 N

Moment distribution factor (β) = 0.02 $\rightarrow m_{LT} = 0.61$

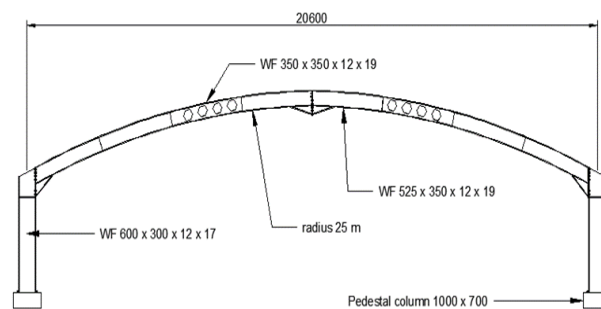
Final buckling moment (M_b) = 607.17 $\times 10^6 \text{ Nmm}$

Final capacity = 0.582 < 1 \rightarrow STABLE OUT OF PLANE OK

Following the same analytical procedures used in the solid beam evaluation, the castellated beam is then assessed using its specific geometric properties as previously defined. The evaluation focuses on the structural response of the castellated profile under bending and curvature, particularly due to its perforated web which influences stiffness distribution and deformation patterns.

From this assessment, the curvature behavior of the castellated beam is found to remain within acceptable limits, ensuring that the structure maintains its integrity without

exceeding stress or deflection thresholds. The perforation geometry contributes to a lighter profile while maintaining comparable flexural capacity.



Control of Flexural Structural Components - Axial (Beam-Column)

Figure 11 Final Curved of Castella

Component Name : Column 146

Steel Properties

Material: ASTM A36

$F_y = 240 \text{ MPa}$, $F_u = 400 \text{ MPa}$

$E = 200,000 \text{ MPa}$, $G = 80,000 \text{ MPa}$

F_r (critical stress) = 70 MPa

Profile 600x300x12x17

1) Geometric Properties:

$A_g = 16,992 \text{ mm}^2$

$I_x / I_y = 1.048 \times 10^9 \text{ mm}^4 / 76.586 \times 10^6 \text{ mm}^4$

$Z_x / Z_y = 3.934 \times 10^6 \text{ mm}^3 / 785.376 \text{ mm}^3$

$r_x / r_y = 248.38 \text{ mm} / 67.14 \text{ mm}$

J (Torsional Const.): 1,308,616 mm⁴

2) Internal Forces

Axial Force (P_u): 16,063 N

Moments:

$M_{ux} = 4.34 \times 10^6 \text{ Nmm}$

$M_{uy} = 3.90 \times 10^7 \text{ Nmm}$

Shear (V_u): 16.063 N

3) Moment Capacity (Flexural)

$M_{p-x} = 944.2 \times 10^6 \text{ Nmm}$

$M_{p-y} = 188.5 \times 10^6 \text{ Nmm}$

Lateral-Torsional Buckling (LTB):

$L_b = 10,300 \text{ mm} > L_r \rightarrow$ Use M_{n3}

$\phi M_{n-x} = 837.3 \times 10^6 \text{ Nmm} > M_{ux} \rightarrow \text{OK}$

$\phi M_{n-y} = 169.6 \times 10^6 \text{ Nmm} > M_{uy} \rightarrow \text{OK}$

Beam-Column Interaction Check:

$P_u / \phi P_n = 0.0053 < 0.2$

Interaction Eq (Eq.2):

$$\frac{P_r}{2P_c} + \left(\frac{M_{rx}}{M_{cx}} + \frac{M_{ry}}{M_{cy}} \right) \leq 1.0$$

0.2377 < 1

$\phi M_n \rightarrow$ Profile Adequate

The WF 600x300x12x17 column is declared safe in terms of axial strength, flexure, lateral-torsional buckling, and axial-flexure interaction. All components meet the LRFD (AISC) design requirements. This profile is suitable for use as a structural column.

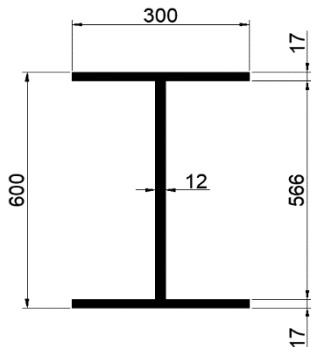


Figure 12 Column Section Properties

Shear Control

1) Alternative Design 1

$$\begin{aligned}\text{Shear Stress } (\phi.V_n) &= 757382.4 \text{ N} \\ \phi.V_n &> V_u \\ \text{Shear ratio} &= (V_u / \phi.V_n) \\ &= 0.443\end{aligned}$$

2) Alternative Design 2

$$\begin{aligned}\text{Shear Stress } (\phi.V_n) &= 757382.4 \text{ N} \\ \phi.V_n &> V_u \\ \text{Shear ratio} &= (V_u / \phi.V_n) \\ &= 0.338\end{aligned}$$

3) Alternative Design 3

$$\begin{aligned}\text{Shear Stress } (\phi.V_n) &= 757382.4 \text{ N} \\ \phi.V_n &> V_u \\ \text{Shear ratio} &= (V_u / \phi.V_n) = 0.814\end{aligned}$$

Deflection Control

1) Alternative Design 1

$$\begin{aligned}\text{Deflection } (\Delta) &= 81 \text{ mm} \\ \text{Length } (L_b) &= 20600 \text{ mm} \\ \text{Allowable} \\ \text{Deflection } (\Delta_{all}) &= L/240 \\ &= 85.83 \text{ mm} \\ (\Delta) &< (\Delta_{all}) \text{ OK}\end{aligned}$$

2) Alternative Design 2

$$\begin{aligned}\text{Deflection } (\Delta) &= 59 \text{ mm} \\ \text{Length } (L_b) &= 20600 \text{ mm} \\ \text{Allowable} \\ \text{Deflection } (\Delta_{all}) &= L/240 \\ &= 85.83 \text{ mm} \\ (\Delta) &< (\Delta_{all}) \text{ OK}\end{aligned}$$

3) Alternative Design 3

$$\text{Deflection } (\Delta) = 167 \text{ mm}$$

$$\begin{aligned}\text{Length } (L_b) &= 20600 \text{ mm} \\ \text{Allowable} \\ \text{Deflection } (\Delta_{all}) &= L/240 \\ &= 85.83 \text{ mm} \\ (\Delta) &> (\Delta_{all}) \\ \text{PROFILE NOT OK}\end{aligned}$$

Hybrid Single Barrel Vault Connection Analysis

Table 2 Connection Used on Alternative Design

No	Connection	Profile	Plate	Bolt	Number of Bolts/Plate
1	Apex Haunch	Curved Rafter WF450x300x11x18	PL 25x300 PL 12x300	M24	12
2	Eaves Haunch	Curved Rafter WF450x300x11x18 Column WF600x300x12x17	PL 20x300 PL 12x145 PL 15x300	M24	12
3	Clip Angle	Curved Rafter WF450x300x11x18 Secondary Beam WF200x150x6x9	L100x100x16	M20	6
4	Purlin	Purlin WF100x100x6x8	PL 12x90	M16	4
5	Base Plate	Column WF600x300x12x17	PL 30x500 x900	M22	4

Total Design Weight

Total Weight Comparison of 1 Portal Structure

- 1) Total mass of existing portal design = 12.4 tons
- 2) Total mass of alternative portal design 1 = 5.89 tons
- 3) Total mass of alternative portal design 2 = 5.95 tons
- 4) Total mass of alternative portal design 3 = 5.62 tons

Comparison of Total Weight of the Overall Structural Model

- 1) Total mass of existing design = 335.35 tons
- 2) Total mass of alternative design 1 = 92.82 tons
- 3) Total mass of alternative design 2 = 93.91 tons
- 4) Total mass of alternative design 3 = 89.62 tons

Comparison Table of Alternative Designs

To facilitate a clear comparison, a summary table is presented below in table 3, showcasing the technical and economic

aspects of each alternative. The results of this comparison will serve as the basis for recommending the most optimal design choice for implementation in this project.

Table 3 Comparison Table of Alternative Designs

No	Variable	Alternative Design 1	Alternative Design 2	Alternative Design 3
1	Cost	Rp7,110,683,434.77	Rp7,193,751,195.81	Rp6,865,655,588.48
2	Total Weight	92.82 Tons	92.91 Tons	89.61 Tons
3	Shear Ratio	0.443	0.338	0.814
4	Stress Ratio	0.612	0.584	0.612
5	Deflection Control	81 mm < 85 mm	59 mm < 85 mm	167 mm < 85 mm

4. CONCLUSION

Based on the Hybrid Single Barrel Vault redesign for the Jakarta LRT Phase 1B station roof using the LRFD method and Value Engineering, the most optimal design alternative is the combination of castellated beams and solid WF beams. This hybrid approach meets both structural performance and cost efficiency.

1) Design Selection:

Among three alternatives, Alternative Design 1 is selected as the final recommendation. Although Alternative 3 had the lowest cost, it failed structurally due to excessive deflection and shear ratio. Between Alternative 1 and 2, both met structural requirements, but Alternative 1 was more economical.

2) Key Structural Elements:

- Curved Rafter: WF 525x350x12x19 & Castella WF 350x350x12x19
- Column: WF 600x300x12x17
- Secondary Beam: WF 200x150x6x9
- Purlin: WF 100x100x6x8
- Connection Design includes:
- Apex & Eaves Haunch (M24 bolts, PL 25–12 mm thick)
- Clip Angle (L100x100x16, M20 bolts)
- Purlin Plate (PL12x90, M16 bolts)
- Base Plate (PL 30x500x900, M22 bolts)

3) Cost Efficiency:

- Existing design: Rp. 17.59 billion
 - Alternative 1 (hybrid): Rp. 7.11 billion
 - Alternative 2 (solid): Rp. 7.19 billion
 - Alternative 3 (full castellated): Rp. 6.87 billion → rejected due to structural failure
- Alternative 1 offers a cost saving of Rp. 10.48 billion (40.43%) compared to the existing design, while still meeting structural and functional requirements.

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